

Highest throughput meets best accuracy

4080

8X MULTI-FUNCTION FLYING PROBE TESTER

IDEAL FOR HIGH-VOLUME PRODUCTION TESTING ... & MORE



4080 sets new benchmarks for flying probe board testing, delivering **unparalleled throughput and test capabilities**.

Up to 180 touches/sec are delivered by very high speed Linear Motors on each XYZ axis. The **highest positioning accuracy** is guaranteed by sub-micron resolution Linear Optical Encoders on each XYZ axis, making **4080** suitable to touch **50µm pads** at high speed and without leaving marks on them.

The **natural granite chassis**, combined with state-of-art linear motion technologies, offers low vibration and thermal stability, ensuring **unprecedented probing precision at ultra-fast test speed**.

Full test coverage is provided by a complete range of test capabilities integrated in **4080** systems, and by the **highest available measurement accuracy** offered by Flying Tester Technology: a complete forcing/measurement board integrated on each axis.

Board loading is flexible: while the system is equipped with automatic in-line transportation, boards can be manually loaded as well.

4080 footprint is **very compact: as little as 2.2m²**, including in-line board transportation.

180 touches/sec

Min. pad size: 50 µm

Dual-side probing

8 Multi-Tool Flying Heads

Full test coverage

Compact footprint: 2.2m² (23.14 ft²)

Manual + in-line loading on same system

Speed and accuracy. Without compromise.

With **4080**, you don't need to sacrifice speed for accuracy. Nor accuracy for speed. Product benchmarks recognized SPEA's flying probe tester as the **best on the market** in both aspects.

Full linear motion with **linear optical encoders** on XYZ axes provide ultra-high acceleration and speed, along with positional repeatability and accuracy over unlimited travel.

The system chassis is completely made of **selected natural granite**. Compared to conventional iron or steel, natural granite offers best damping characteristics and thermal stability, so to minimize vibration and deformation effects that would affect accuracy and reliability through time. This results in the capability to accurately and reliably contact **micro-pads as little as 50µm, at high speed**, like no other flying probe system can do.

Despite the speed, **4080** probes will touch the board softly. The **programmable probing force** makes the probes able to contact components at near-zero energy: even the most delicate electronics (ultra-fine pitch pads, sticky boards, flex circuits) can be tested with no risk of damage.

All these technology features enable **4080** to test also silicon wafers and glass wafers, accurately and gently.

Full linear motion on XYZ axes

- Highest speed of movement
- Positional repeatability over unlimited travel
- No mechanical wear
- Fewer mechanical parts compared to other technologies

Linear optical encoders on XYZ axes

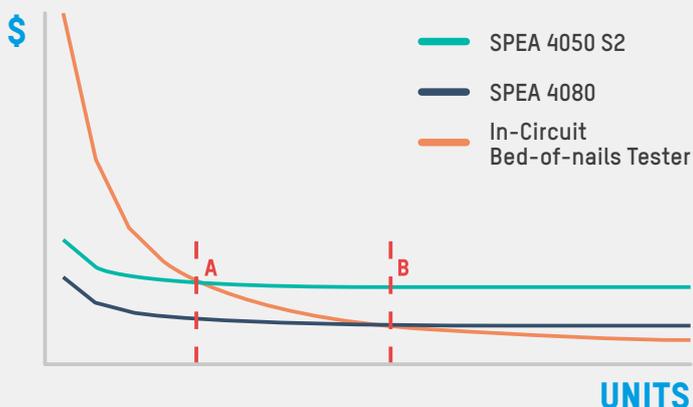
- Real-time positioning feedback
- Closed-loop accuracy
- Axis position is measured directly, with no error due to additional mechanical elements
- Positioning measurement stability over long time

Selected granite chassis

- Extremely high dynamic stability for the machine structure
- Excellent vibration damping
- High stiffness
- Very low thermal expansion

Suitable to replace bed-of-nails systems

With a throughput that is three times (or even more!) higher than the fastest single-side flying prober on the market, **4080** moves the ROI time of high-volume productions to a level that is very close to the one of a traditional bed-of-nails tester (from point A to point B in the chart below).



In-Circuit Test



100% Short Circuit Test



Nodal Test



Open Pin Scan



Power-On Test



Functional Test



Optical Test



LED Light Test

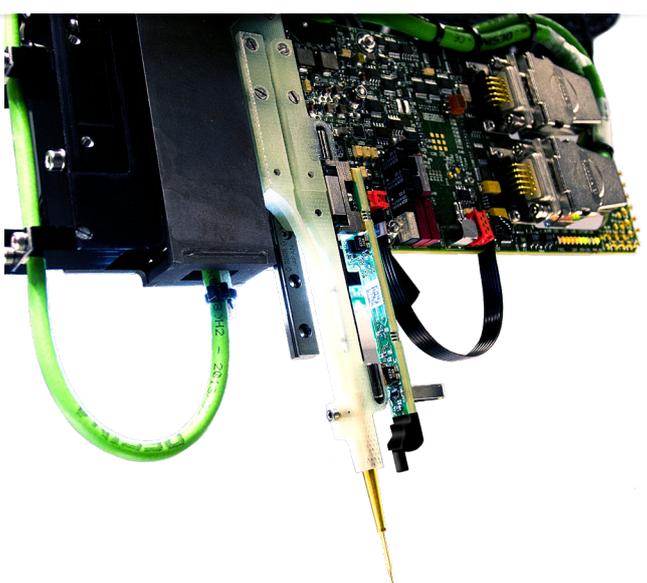
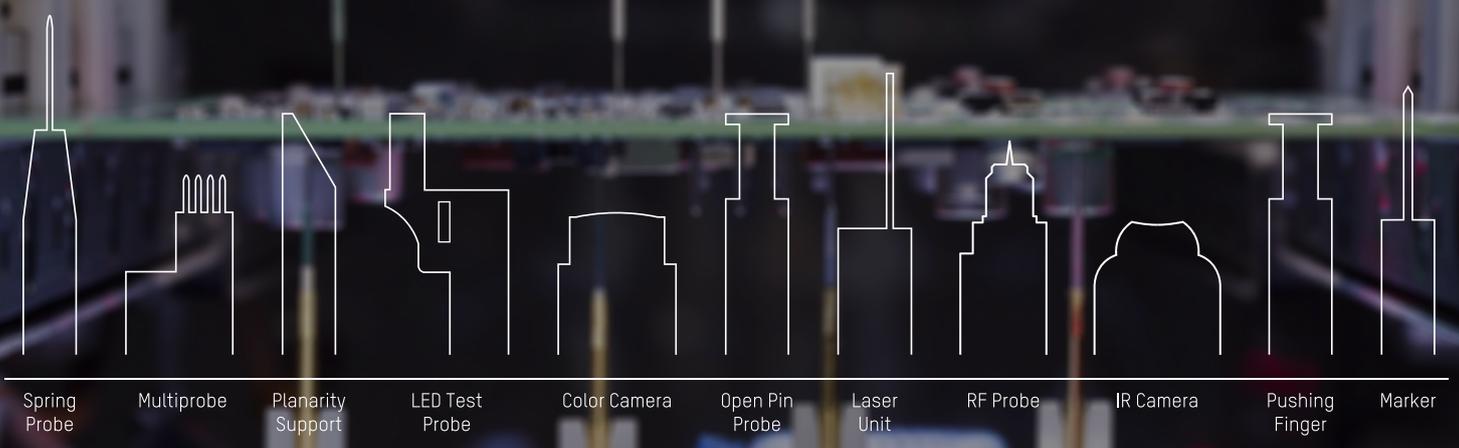
Leonardo 4. A world of apps.

4080 users take the advantage of working with an **extremely easy-to-use, app-based software environment**, similar to what smartphones made us used to. Every app is dedicated to a defined function, while its updating process is independent and does not affect overall software integrity. Leonardo 4 operating system incorporates all the functionalities and effectiveness of previous Leonardo versions, bringing them a step ahead. In the world of apps you want to use.



Up to 28 top & bottom flying tools

The 8 axes (4 top + 4 bottom) of 4080 testers allow you to install up to 28 simultaneous flying test tools, within a range of more than 50: in addition to the electrical probes, used to perform all the electrical tests, a variety of test tools are available to expand 4080's test capabilities.



Best measurement accuracy

The shorter the distance between probe and instruments, the faster and more accurate is the measurement. According to this simple rule, SPEA designed the concept of Flying Tester Technology.

Force & measurement instruments are placed directly on each flying head, delivering unsurpassed measurement speed and performance.

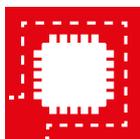
- Highest measurement performance & accuracy (0.1pF)
- Signal integrity
- No measurement degradation or interference
- Immediate signal acquisition (within hundreds of microseconds)



3D Laser Test



Flashing



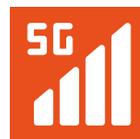
Boundary Scan



Thermal Test



Waveform Capture



5G RF Test



Wafer Test



Built-In Self-Test

4080 SPECIFICATIONS

Main Specs

Max touches	180 touches/sec*
Multi-Probe Flying Heads	8 (4 top + 4 bottom)
Tester interface	Up to 576 channels
Min. pad size	50µm
Min. pitch	160µm
XYZ Motion technology	Linear
XYZ Measuring encoders	Linear 10µm accuracy 0.0012µm resolution
On-axis measurement instrumentation	Included on each axis
Footprint (LxW)	1700 x 1300mm (2.2m²) standard
	1700 x 1438mm (2.4m²) on 4080X model

BOARD LOADING

Conveyor loading	Integration in SMD line or test cell with loader/unloader Left-to-Right or Right-to-Left Pass-Through or Pass-Back
Manual loading	Front & side loading

TEST AREA SPECS

Max. board size (L x W)	1000 x 460mm (39.4 x 18.1")**
Max. test area (L x W)	510 x 454mm (20.1 x 17.9")
Max. component height	55mm standard 85mm optional 150mm on 4080X model
Max board thickness	10mm

Ease of use

SOFTWARE

- Operating System: Leonardo 4, App Library
- Automatic test program generation
- Automatic test program debug
- Automatic board repair
- Automatic variant management
- Production monitoring & analysis

Test Type

ELECTRICAL TEST

- In-Circuit Test
- All-Nets Short Circuit Test
- Nodal Impedance, Voltage and Insulation Test
- Open Pin Scan
- Power-On Test
- Discharge Capacitor Test
- Voltage Spike Detection
- Power Supply Test
- Functional Test
- Flashing via On-Board Programming
- Boundary Scan
- Waveform Capture
- Flying Frequency Measurement up to 100 MHz
- 5G RF Test
- Insulation Resistance Test with HV Probe

OTHER TESTS

Light Chromaticity & Intensity test	Flying LED sensor
3D Laser Test	Component height Board warpage Component alignment Component presence Tombstone ...
Optical Test	OCR, OCV, component presence, component orientation, 2D code reading...
Thermal Test	IR camera for temperature monitoring

ADDITIONAL PROBE UTILITIES

- Multi-Probe units
- Dynamic support rods
- Pushing fingers
- Markers

* At 2.5mm movement pitch, with 8 probes.

** For larger boards, please contact SPEA.



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