

## **Separating and Depaneling Machine - 121L**

121L is motor driven depanelizer for medium to high volume production. Separating length is programmed by switches. After score line is aligned, activate the foot switch, a fast and clean cuts completed easily.



## **Features**

Motorized circular blade moves against the linear blade ensure clean, burr-free while eliminating stress.

The separating length is programmed by position keys which also indicate the blades travel limits.

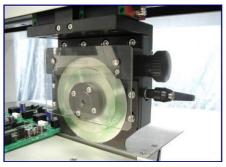
Upper circular blade can be adjusted precisely by the rotary knob to fit different PCB v-scored remaining thickness.

Quick lock design ensures easy lock and unlock the upper blade.

Working table height can be adjusted continuous by the side rotary knob to a most suitable supporting height.

Large working table (500mm x 165mm) on both side of the linear blade.



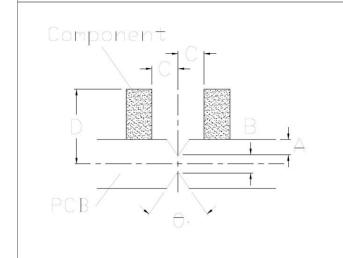






## **Specifications**

## 121L Motorized Circular and Linear Depaneling Machine



PCB Thickness: 1.0mm to 3.2mm V-scoring line specification:

- Depth of scoring A:  $\geq 0.25$ mm (typical 1/3 PCB thickness)
- Remaining PCB thickness B: Maximum 1.0mm
- Component from scoring C ≥ 1mm \*
- Scoring angle θ ≥ 20° (typical) \*
- Max. component height D = 32mm

Dimensions	750 mm(L) x 352 mm(W) x 469
	mm(H)
Net Weight	43 Kg
Max PCB	460 mm
separating length	
PCB:	
Separation	DC Motor driven
Separating speed	300, 500 mm/sec
Power	220V~50Hz, 110V~60Hz (Factory